

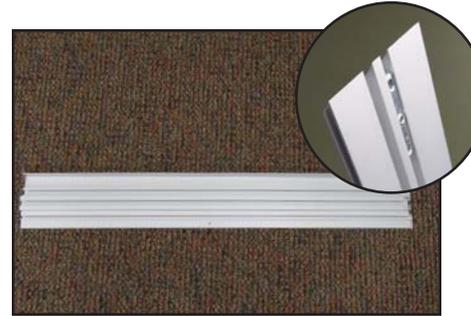
## Legend



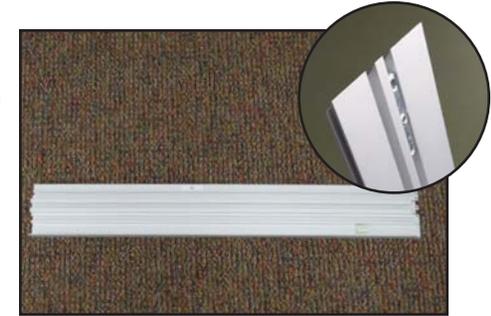
(8) Cross Seam Stabilizer (CSS)



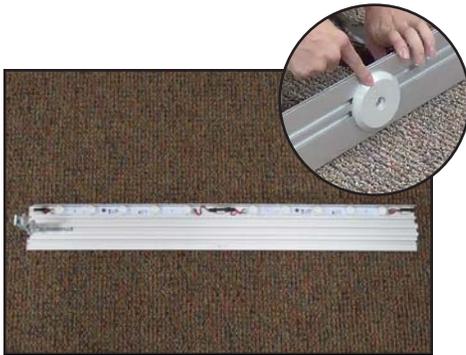
(2) Crescent Baseplate



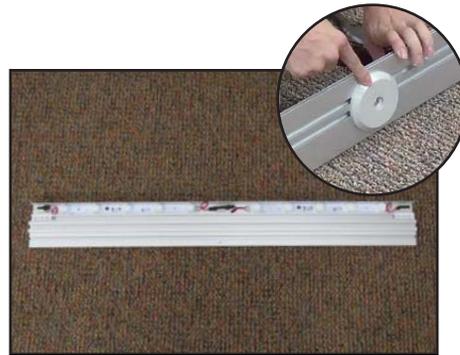
(1) Right Mitre Edge Extrusion with pre-installed threads for baseplate attachment



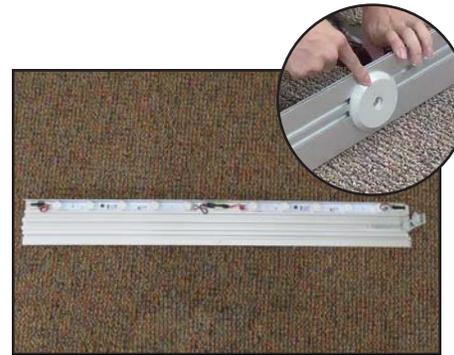
(1) Left Mitre Edge Extrusion with pre-installed threads for baseplate attachment



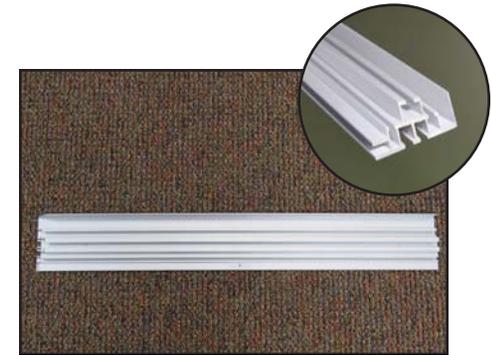
(1) Bottom Left Extrusion with pre-installed L-Bracket and foot



(1) Bottom Middle Extrusion with pre-installed foot



(1) Bottom Right Extrusion with pre-installed L-Bracket and foot



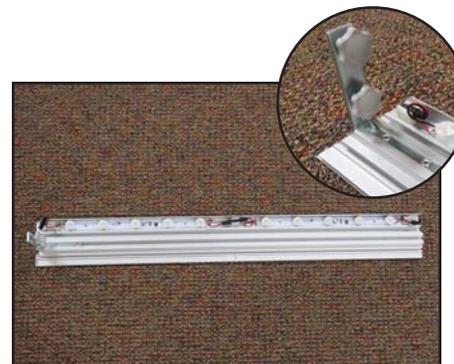
(1) Top Right Mitre Edge Extrusion



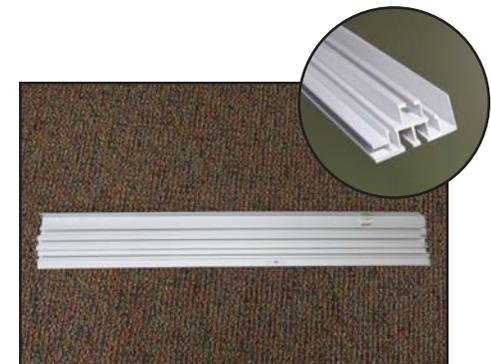
(1) Top Left Extrusion with pre-installed L-Bracket



(1) Top Middle Extrusion



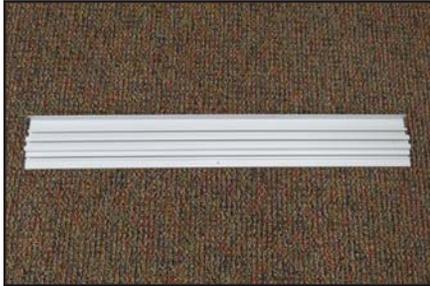
(1) Top Right Extrusion with pre-installed L-Bracket



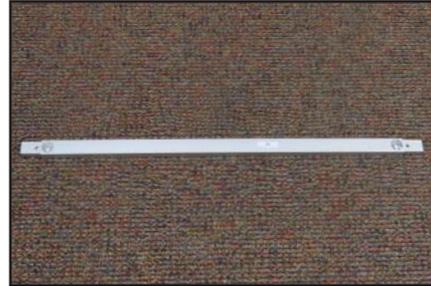
(1) Top Left Mitre Edge Extrusion

**Note:**

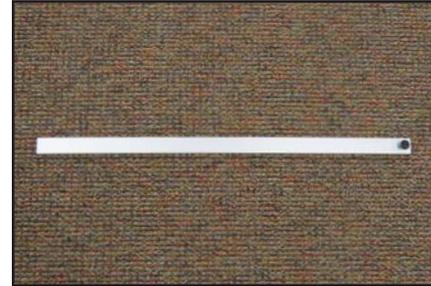
Revised: 9/28/15



(2) Flat End Middle Side Extrusion



(1) Middle Vertical Support



(2) Vertical Support End



(2) LED Driver



(1) LED Cord Extension



(4) Thumb Screws



(2) Small Thumb Screws

**Note:**

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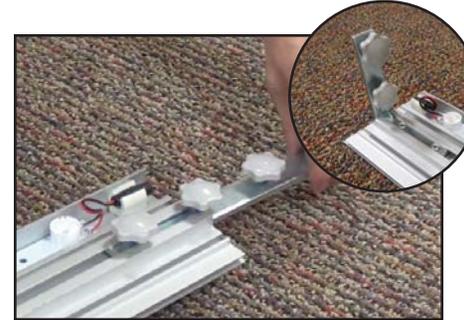
## Frame Setup Instructions



Lay out all hardware and parts.



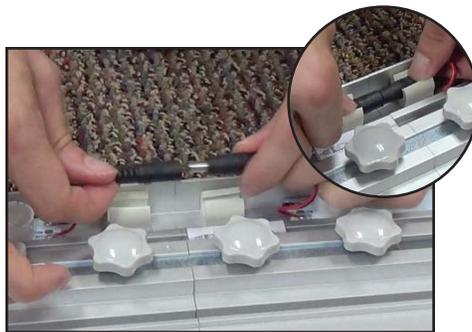
Lay out 3 extrusions with pre-installed foot at the bottom.



Insert Cross Seam Stabilizer (CSS) halfway into bottom left extrusion and tighten 2 thumb screws. Bottom left and right extrusions have pre-installed L-Brackets.



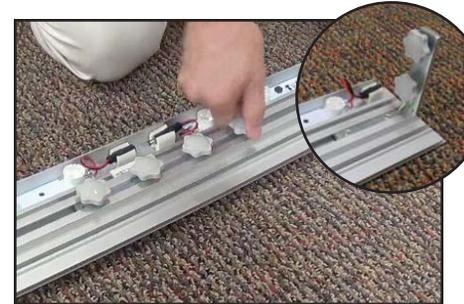
Connect middle extrusion and tighten 2 thumb screws.



Remove LED connection from the clips. Connect the two ends and stow back into the clips.



Insert CSS halfway into middle extrusion and tighten 2 thumb screws.



Connect extrusion with pre-installed L-Bracket and tighten 2 thumb screws.



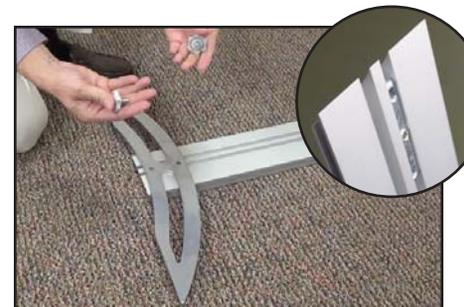
Attach baseplate to extrusion with mitre edge and pre-installed threads. Secure with thumb screws.



Connect extrusion assembly onto L-Bracket and tighten thumb screws.



**\*Important\***  
See that all LED connections are stowed in clips to prevent damage from mitre edges.



Repeat for other side. Attach baseplate to the other extrusion with mitre edge and pre-installed threads.



Slide extrusion assembly onto L-Bracket and tighten 2 thumb screws.

**Note:**

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## Frame Setup Instructions



Insert CSS halfway into middle left extrusion and tighten 2 thumb screws.



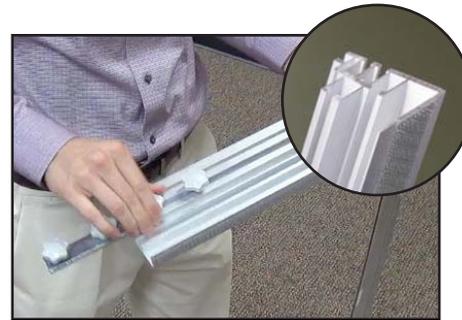
Connect middle left extrusion and tighten 2 thumb screws.



Insert CSS halfway into middle right extrusion and tighten 2 thumb screws.



Connect middle right extrusion and tighten 2 thumb screws.



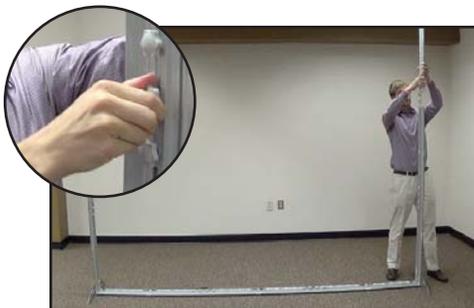
Insert CSS halfway into upper left extrusion and tighten 2 thumb screws. Mitre edge will be on top.



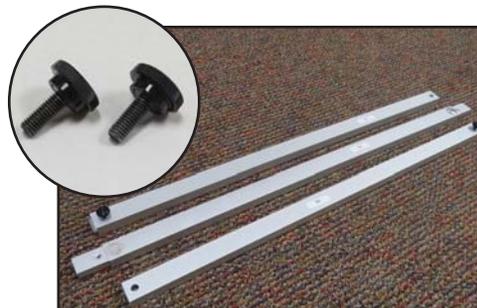
Connect upper left extrusion and tighten 2 thumb screws.



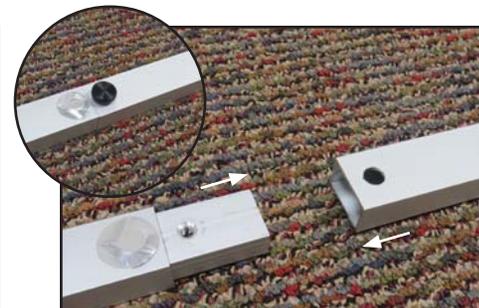
Insert CSS halfway into upper right extrusion and tighten 2 thumb screws. Mitre edge will be on top.



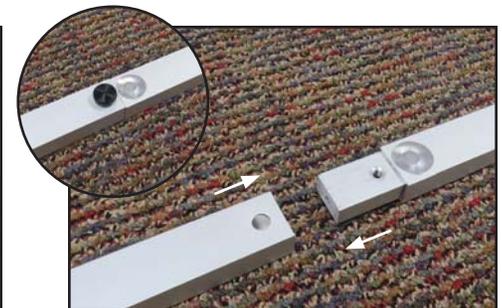
Connect upper right extrusion and tighten 2 thumb screws.



Lay out three part vertical support.



Connect the end of the middle bar and connect one end of the vertical support. Secure with thumb screw.



Connect the other end of the vertical support to the middle bar. Secure with thumb screw.

### Note:

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## Frame Setup Instructions



Upon assembly, each end will have a knob connector.



Insert vertical support into the back channel of the frame closest to the LED lights.



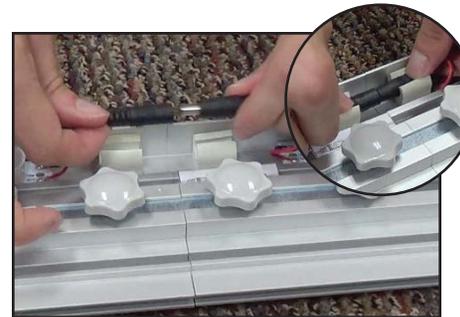
Tighten the thumb screw to lock in place.



Insert CSS halfway into top left extrusion with pre-installed L-Bracket and tighten 2 thumb screws.



Connect top middle extrusion and tighten 2 thumb screws.



Remove LED connection from clips. Connect and stow back into clips.



Insert L-Bracket into mitre edge of upper left extrusion.



Place vertical support into the back channel of the top middle extrusion. Tighten thumb screw to lock in place.



Tighten 2 thumb screws.



Recess CSS into top right extrusion and tighten thumb screw to hold in place.

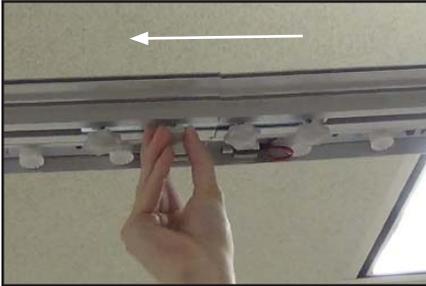


Insert L-Bracket into mitre edge of extrusion.

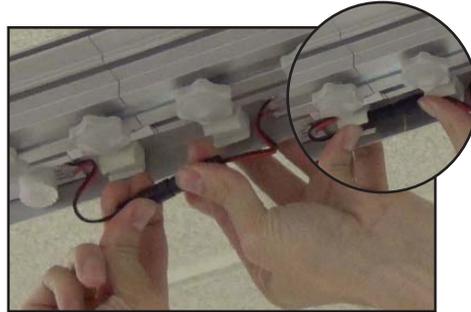
### Note:

Revised: 9/28/15

## Frame Setup Instructions



Loosen thumb screw and slide CSS halfway into extrusion. Tighten all four thumb screws.



Remove LED connection from the clips. Connect and stow back into the clips.



Tighten 2 thumb screws.



Your frame assembly is complete.

**Note:**

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## Graphic Setup Instructions



Insert Silicone Edge Graphic (SEG) into top left corner of the frame.



Insert SEG into top right corner.



Insert SEG into bottom right corner.



Insert SEG into bottom left corner.



Insert SEG into top center channel.



Insert SEG into bottom center channel.



Insert SEG into right middle channel.



Insert SEG into left middle channel.



Press the remaining SEG into the channel along the left side.



Press the remaining SEG along the bottom.



Press the remaining SEG along the right side.



Insert the remaining SEG along the top.

### Note:

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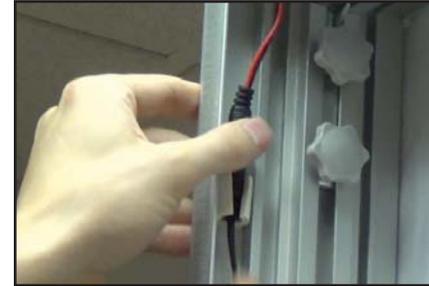
## LED Light Setup Instructions



Remove both LED drivers and one cord extension.



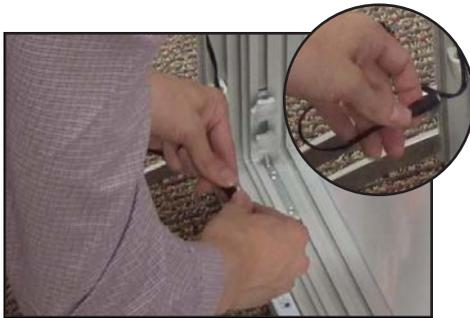
Connect top LED connector to the cord extension.



Stow connection back into clip.



Thread cord down the inside channel onto clips.



Disconnect cord extension from driver.



Attach backlit liner to the Velcro® on the top left corner of the frame. Continue to attach Velcro® along the top of the frame.



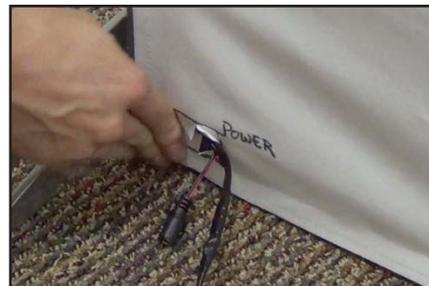
Velcro® the right side and the left side.



Attach with some tension on the bottom.



Peel back the bottom left corner of the backer. Remove LED connector from clip.



Insert LED connector and cord extension through the hole in the backlit liner. Reattach the corner of the backlit liner to the frame.



Connect the LED driver to the LED connector for the bottom row of lights and connect the other LED driver to the cord extension for the top row of lights.



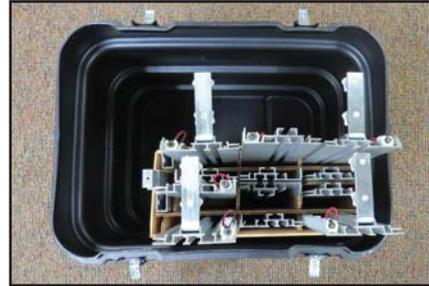
Plug into power strip and turn on.

### Note:

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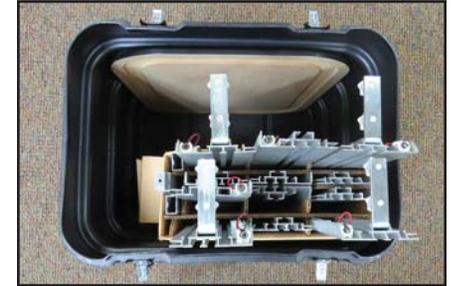
RollOne Case and Extrusion Box.



Insert extrusions.



Insert counter conversion counter top.



Insert LED driver box.



Insert baseplate box.



Insert graphics and care kit.

**Note:**

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